

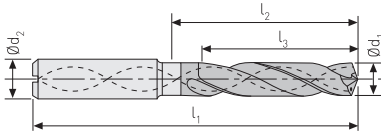
M801

Solid Carbide Drills, With Internal Coolant

Application Range

HELIX TOOLS

- General Steel
- Cast Steel
- Soft Structural Steel
- Stainless Steel
- Tool Steel
- High-alloy Steel High Temperature Alloys
- Cast Materials
- Non-ferrous Metals
- Titanium Alloys
- Plastics.



DD-TECHNOLOGY



Order Code	d ₁ mm m7	l ₁ mm	l ₂ mm	l ₃ mm	d ₂ mm h6
M801-0400 TLN	4.00	85	45	38	6
M801-0410 TLN	4.10	85	45	38	6
M801-0420 TLN	4.20	85	45	38	6
M801-0430 TLN	4.30	85	45	38	6
M801-0440 TLN	4.40	85	45	38	6
M801-0450 TLN	4.50	85	45	38	6
M801-0460 TLN	4.60	85	45	38	6
M801-0470 TLN	4.70	85	45	38	6
M801-0480 TLN	4.80	97	57	49	6
M801-0490 TLN	4.90	97	57	49	6
M801-0500 TLN	5.00	97	57	49	6
M801-0510 TLN	5.10	97	57	49	6
M801-0520 TLN	5.20	96	57	49	6
M801-0530 TLN	5.30	97	57	49	6
M801-0540 TLN	5.40	97	57	49	6
M801-0550 TLN	5.50	97	57	49	6
M801-0560 TLN	5.60	97	57	49	6
M801-0570 TLN	5.70	97	57	49	6
M801-0580 TLN	5.80	97	57	49	6
M801-0590 TLN	5.90	97	57	49	6
M801-0600 TLN	6.00	97	57	49	6
M801-0610 TLN	6.10	106	66	57	8
M801-0620 TLN	6.20	106	66	57	8
M801-0630 TLN	6.30	106	66	57	8
M801-0640 TLN	6.40	106	66	57	8
M801-0650 TLN	6.50	106	66	57	8
M801-0660 TLN	6.60	106	66	57	8
M801-0670 TLN	6.70	106	66	57	8
M801-0680 TLN	6.80	106	66	57	8
M801-0690 TLN	6.90	106	66	57	8
M801-0700 TLN	7.00	106	66	57	8
M801-0710 TLN	7.10	116	76	66	8
M801-0720 TLN	7.20	116	76	66	8
M801-0730 TLN	7.30	116	76	66	8
M801-0740 TLN	7.40	116	76	66	8
M801-0750 TLN	7.50	116	76	66	8
M801-0760 TLN	7.60	116	76	66	8
M801-0770 TLN	7.70	116	76	66	8
M801-0780 TLN	7.80	116	76	66	8
M801-0790 TLN	7.90	116	76	66	8
M801-0800 TLN	8.00	116	76	66	8
M801-0810 TLN	8.10	139	95	85	10
M801-0820 TLN	8.20	139	95	85	10
M801-0830 TLN	8.30	139	95	85	10
M801-0840 TLN	8.40	139	95	85	10
M801-0850 TLN	8.50	139	95	85	10



4- Margins above dia. 5 mm.

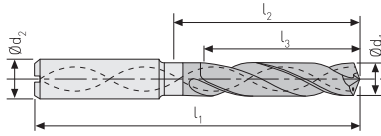
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DD-TECHNOLOGY



Order Code	d ₁ mm m7	l ₁ mm	l ₂ mm	l ₃ mm	d ₂ mm h6
M801-0860 TLN	8.60	139	95	85	10
M801-0870 TLN	8.70	139	95	85	10
M801-0880 TLN	8.80	139	95	85	10
M801-0890 TLN	8.90	139	95	85	10
M801-0900 TLN	9.00	139	95	85	10
M801-0910 TLN	9.10	139	95	85	10
M801-0920 TLN	9.20	139	95	85	10
M801-0930 TLN	9.30	139	95	85	10
M801-0940 TLN	9.40	139	95	85	10
M801-0950 TLN	9.50	139	95	85	10
M801-0960 TLN	9.60	139	95	85	10
M801-0970 TLN	9.70	139	95	85	10
M801-0980 TLN	9.80	139	95	85	10
M801-0990 TLN	9.90	139	95	85	10
M801-1000 TLN	10.00	139	95	85	10
M801-1010 TLN	10.10	163	114	96	12
M801-1020 TLN	10.20	163	114	96	12
M801-1030 TLN	10.30	163	114	96	12
M801-1040 TLN	10.40	163	114	96	12
M801-1050 TLN	10.50	163	114	96	12
M801-1060 TLN	10.60	163	114	96	12
M801-1070 TLN	10.70	163	114	96	12
M801-1080 TLN	10.80	163	114	96	12
M801-1090 TLN	10.90	163	114	96	12
M801-1100 TLN	11.00	163	114	96	12
M801-1110 TLN	11.10	163	114	96	12
M801-1120 TLN	11.20	163	114	96	12
M801-1130 TLN	11.30	163	114	96	12
M801-1140 TLN	11.40	163	114	96	12
M801-1150 TLN	11.50	163	114	96	12
M801-1160 TLN	11.60	163	114	96	12
M801-1170 TLN	11.70	163	114	96	12
M801-1180 TLN	11.80	163	114	96	12
M801-1190 TLN	11.90	163	114	96	12
M801-1200 TLN	12.00	163	114	96	12
M801-1210 TLN	12.10	182	133	115	14
M801-1230 TLN	12.30	182	133	115	14
M801-1250 TLN	12.50	182	133	115	14
M801-1270 TLN	12.70	182	133	115	14
M801-1290 TLN	12.90	182	133	115	14
M801-1300 TLN	13.00	182	133	115	14
M801-1310 TLN	13.10	182	133	115	14
M801-1330 TLN	13.30	182	133	115	14
M801-1350 TLN	13.50	182	133	115	14
M801-1370 TLN	13.70	182	133	115	14
M801-1390 TLN	13.90	182	133	115	14



4- Margins above dia. 5 mm.



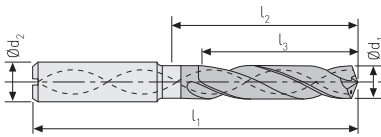
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Order Code	d _{1 mm} m7	l _{1 mm}	l _{2 mm}	l _{3 mm}	d _{2 mm} h6
M801-1400 TLN	14.00	182	133	115	14
M801-1410 TLN	14.10	204	152	130	16
M801-1430 TLN	14.30	204	152	130	16
M801-1450 TLN	14.50	204	152	130	16
M801-1470 TLN	14.70	204	152	130	16
M801-1490 TLN	14.90	204	152	130	16
M801-1500 TLN	15.00	204	152	130	16
M801-1510 TLN	15.10	204	152	130	16
M801-1530 TLN	15.30	204	152	130	16
M801-1550 TLN	15.50	204	152	130	16
M801-1570 TLN	15.70	204	152	130	16
M801-1590 TLN	15.90	204	152	130	16
M801-1600 TLN	16.00	204	152	130	16
M801-1610 TLN	16.10	223	171	144	18
M801-1630 TLN	16.30	223	171	144	18
M801-1650 TLN	16.50	223	171	144	18
M801-1670 TLN	16.70	223	171	144	18
M801-1690 TLN	16.90	223	171	144	18
M801-1700 TLN	17.00	223	171	144	18
M801-1710 TLN	17.10	223	171	144	18
M801-1730 TLN	17.30	223	171	144	18
M801-1750 TLN	17.50	223	171	144	18
M801-1770 TLN	17.70	223	171	144	18
M801-1790 TLN	17.90	223	171	144	18
M801-1800 TLN	18.00	223	171	144	18
M801-1810 TLN	18.10	244	190	160	20
M801-1830 TLN	18.30	244	190	160	20
M801-1850 TLN	18.50	244	190	160	20
M801-1870 TLN	18.70	244	190	160	20
M801-1890 TLN	18.90	244	190	160	20
M801-1900 TLN	19.00	244	190	160	20
M801-1910 TLN	19.10	244	190	160	20
M801-1930 TLN	19.30	244	190	160	20
M801-1950 TLN	19.50	244	190	160	20
M801-1970 TLN	19.70	244	190	160	20
M801-1990 TLN	19.90	244	190	160	20
M801-2000 TLN	20.00	244	190	160	20



4- Margins above dia. 5 mm.